

**K-2000**

**UNIT LEVEL SHEET METAL KIT**

**NSN: 5180-01-586-1890**



 **FSI** FASTENING SYSTEMS  
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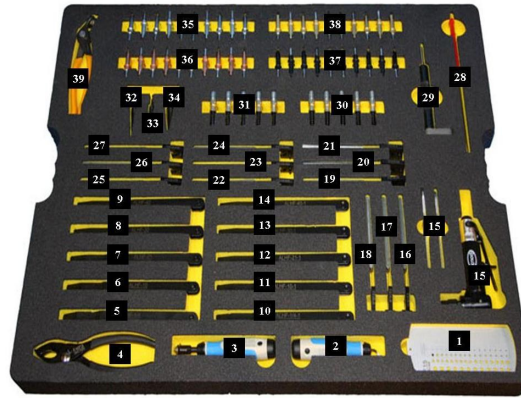
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## Tray 1



Item #	QTY	Description	Part #
1	1 ea	Sheet Metal Gauge	F15
2	1 ea	Telescoping Deburr Tool	K380
3	1 ea	Double Edge Deburr Tool	F22022
4	1 ea	Camloc Pliers	F4P3
5	1 ea	Hole Finder 6-1/4" OAL 1/4" Bushing Type	ALHF-1/4
6	1 ea	Hole Finder 6-1/4" OAL #10 Bushing Type	ALHF-10
7	1 ea	Hole Finder 6-1/4" OAL #21 Bushing Type	ALHF-21
8	1 ea	Hole Finder 6-1/4" OAL #30 Bushing Type	ALHF-30
9	1 ea	Hole Finder 6-1/4" OAL #40 Bushing Type	ALHF-40
10	1 ea	Hole Finder 6-1/4" OAL 1/4" Inverted Type	ALHF-1/4-I
11	1 ea	Hole Finder 6-1/4" OAL #10 Inverted Type	ALHF-10-I
12	1 ea	Hole Finder 6-1/4" OAL #21 Inverted Type	ALHF-21-I
13	1 ea	Hole Finder 6-1/4" OAL #30 Inverted Type	ALHF-30-I
14	1 ea	Hole Finder 6-1/4" OAL #40 Inverted Type	ALHF-40-I
15	1 ea	Right Angle Sander	FDG221-90
16	1 ea	518-A Nut Plate Jig	F518-A
17	1 ea	518-B Nut Plate Jig	F518-B
18	1 ea	518-C Nut Plate Jig	F518-C
19	1 ea	518-G Nut Plate Jig	F518-G
20	1 ea	518-H Nut Plate Jig	F518-H

Item #	QTY	Description	Part #
21	1 ea	518-J Nut Plate Jig	F518-J
22	1 ea	518-NB Nut Plate Jig	F518-NB
23	1 ea	518-NC Nut Plate Jig	F518-NC
24	1 ea	518-ND Nut Plate Jig	F518-ND
25	1 ea	518-PB Nut Plate Jig	F518-PB
26	1 ea	518-PC Nut Plate Jig	F518-PC
27	1 ea	518-PD Nut Plate Jig	F518-PD
28	1 ea	Chip Chaser	F200
29	1 ea	Pancake Drill Attachment	F20-T023
30	5 ea	Edge Grip Clamps 3/4-1	F123SG
31	5 ea	Edge Grip Clamps 3/4-1/2	F1212SG
32	1 ea	Unibit #1 13 Holes 1/8" to 1/2" for 1/8" thickness	F10101
33	1 ea	Unibit #2 6 Holes 3/16" to 1/2" for 3/8" thickness	F10102
34	1 ea	Unibit #3 9 Holes 1/4" to 3/4" for 1/8" thickness	F10103
35	20 ea	#40 Clecos	FK-3/32
36	20 ea	#30 Clecos	FK-1/8
37	20 ea	#20 Clecos	FK-5/32
38	20 ea	#10 Clecos	FK-3/16
39	1 ea	Cleco Pliers	F74

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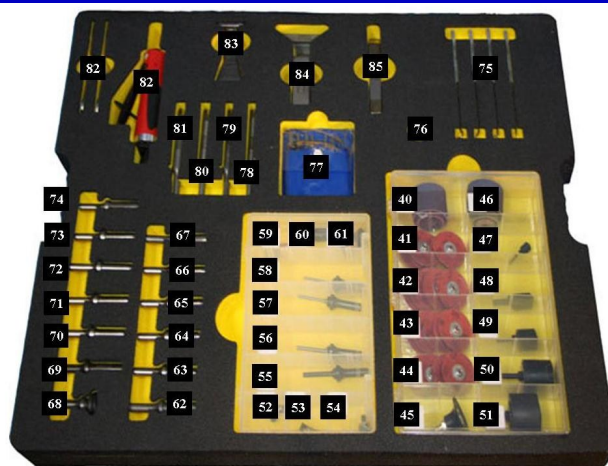
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## Tray 2



Item #	QTY	Description	Part #
40	1 Set	120 Grit Sanding Sleeves	SDK15-F
41	5 ea	5" Abrasive Pads 60 Grit	F587-60
42	5 ea	5" Abrasive Pads 120 Grit	F587-120
43	5 ea	5" Abrasive Pads 240 Grit	F587-240
44	5 ea	5" Abrasive Pads 320 Grit	F587-320
45	1 ea	2" Back Up Pad	F587M
46	1 Set	50 Grit Sanding Sleeves	SDK15-C
47	1 ea	1/2 x 1/2 Drum	ALSD-1/2x1/2
48	1 ea	3/4 x 1 Drum	ALSD-3/4x1
49	1 ea	1 x 1 Drum	ALSD-1x1
50	1 ea	1-1/2 x 1-1/2 Drum	ALSD-1-1/2x1-1/2
51	1 ea	2 x 1-1/2 Drum	ALSD-2x1-1/2
52	1 ea	Threaded Hi Shear Collar Removers 3/16"	ALCC-3/16
53	1 ea	Threaded Hi Shear Collar Removers 1/4"	ALCC-1/4
54	1 ea	Threaded Hi Shear Collar Removers 5/16"	ALCC-5/16
55	1 ea	Knock Out Punch 1/8"	ALRGP-1/8-L
56	1 ea	Knock Out Punch 5/32"	ALRGP-5/32-L
57	1 ea	Knock Out Punch 3/16"	ALRGP-3/16-L
58	1 ea	Knock Out Punch 1/4"	ALRGP-1/4-L
59	1 ea	Removable Socket for Frangible Collars 5/32"	AL-HLC-5
60	1 ea	Removable Socket for Frangible Collars 3/16"	AL-HLC-6
61	1 ea	Removable Socket for Frangible Collars 1/4"	AL-HLC-8
62	1 ea	Offset Rivet Set Flat x 3-1/2" OAL	ALRS-F-3.5-O

Item #	QTY	Description	Part #
63	1 ea	Offset Rivet Set 3/32" x 3-1/2" OAL	ALRS-3/32-3.5-O
64	1 ea	Offset Rivet Set 1/8" x 3-1/2" OAL	ALRS-1/8-3.5-O
65	1 ea	Offset Rivet Set 5/32" x 3-1/2" OAL	ALRS-5/32-3.5-O
66	1 ea	Offset Rivet Set 3/16" x 3-1/2" OAL	ALRS-3/16-3.5-O
67	1 ea	Offset Rivet Set 1/4" x 3-1/2" OAL	ALRS-1/4-3.5-O
68	1 ea	Rivet Set 3/4" Mushroom	ALRS-3/4F RG
69	1 ea	Rivet Set Flat x 3-1/2" OAL	ALRS-F-3.5
70	1 ea	Rivet Set 3/32" x 3-1/2" OAL	ALRS-3/32-3.5
71	1 ea	Rivet Set 1/8" x 3-1/2" OAL	ALRS-1/8-3.5
72	1 ea	Rivet Set 5/32" x 3-1/2" OAL	ALRS-5/32-3.5
73	1 ea	Rivet Set 3/16" x 3-1/2" OAL	ALRS-3/16-3.5
74	1 ea	Rivet Set 1/4" x 3-1/2" OAL	ALRS-1/4-3.5
75	1 ea	Hook & Pick Set	PH-4
76	1 ea	Chisel Retainer Spring	F2207
77	1 ea	8pc Drive Pin Set	F14086
78	1 ea	1/8" Collar Removers	ALRCC-1/8
79	1 ea	5/32" Collar Removers	ALRCC-5/32
80	1 ea	3/16" Collar Removers	ALRCC-3/16
81	1 ea	1/4" Collar Removers	ALRCC-1/4
82	1 ea	Die Grinder, Air, 1/4" Collet	FDG10S25F
83	1 ea	Bucking Bar	FBB720
84	1 ea	Bucking Bar	FBB669
85	1 ea	Bucking Bar	FBB760B-2

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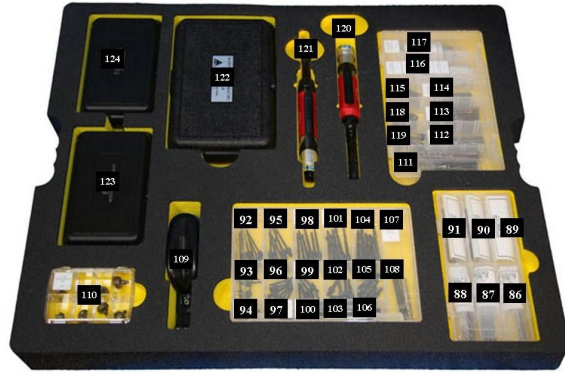
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### Tray 3



Item #	QTY	Description	Part #
86	6 ea	#7 Cobalt Drill Bit	ALJBD-7
87	6 ea	#5 Cobalt Drill Bit	ALJBD-5
88	6 ea	Letter G Cobalt Drill Bit	ALJBD-G
89	6 ea	#27 Cobalt Drill Bit	ALJBD-27
90	6 ea	#19 Cobalt Drill Bit	ALJBD-19
91	6 ea	#16 Cobalt Drill Bit	ALJBD-16
92	6 ea	#40 Long Threaded Drill Bit	ALTD-40-L
93	6 ea	#40 Short Threaded Drill Bit	ALTD-40-M
94	6 ea	#40 Stub Threaded Drill Bit	ALTD-40-S
95	6 ea	#30 Long Threaded Drill Bit	ALTD-30-L
96	6 ea	#30 Short Threaded Drill Bit	ALTD-30-M
97	6 ea	#30 Stub Threaded Drill Bit	ALTD-30-S
98	6 ea	#21 Long Threaded Drill Bit	ALTD-21-L
99	6 ea	#21 Short Threaded Drill Bit	ALTD-21-M
100	6 ea	#21 Stub Threaded Drill Bit	ALTD-21-S
101	6 ea	#10 Long Threaded Drill Bit	ALTD-10-L
102	6 ea	#10 Short Threaded Drill Bit	ALTD-10-M
103	6 ea	#10 Stub Threaded Drill Bit	ALTD-10-S
104	6 ea	1/4" Long Threaded Drill Bit	ALTD-1/4-L
105	6 ea	1/4" Short Threaded Drill Bit	ALTD-1/4-M
106	6 ea	1/4" Stub Threaded Drill Bit	ALTD-1/4-S
107	1 ea	2" Threaded Drill Extension	ALTE2
108	1 ea	4" Threaded Drill Extension	ALTE4
109	1 ea	Multi Edge Burr	F22060

Item #	QTY	Description	Part #
110	1 ea	Dimple & Die Set	F3456
111	12 ea	1/4" Cobalt Drill Bit	ALJBD-1/4
112	12 ea	#10 Cobalt Drill Bit	ALJBD-10
113	12 ea	#21 Cobalt Drill Bit	ALJBD-21
114	12 ea	#30 Cobalt Drill Bit	ALJBD-30
115	12 ea	#40 Cobalt Drill Bit	ALJBD-40
116	6 ea	1/8" Blind Hole Spotters	ALBHS-1/8
116	6 ea	5/32" Blind Hole Spotters	ALBHS-5/32
116	6 ea	3/16" Blind Hole Spotters	ALBHS-3/16
116	6 ea	1/4" Blind Hole Spotters	ALBHS-1/4
117	1 ea	Angle Drill Collet Chuck Kit	ALAC-6
118	1 ea	#10 Drill Stop	ALDS-10
118	1 ea	#21 Drill Stop	ALDS-21
118	1 ea	#30 Drill Stop	ALDS-30
118	1 ea	#40 Drill Stop	ALDS-40
118	1 ea	1/4" Drill Stop	ALDS-1/4
119	1 ea	100D Zero Flute Countersink Cutter 3/32-1/4	ALDT-5/32
119	1 ea	100D Zero Flute Countersink Cutter 1/8-27-64	ALDT-1/4
119	1 ea	100D Zero Flute Countersink Cutter 3/16-35/64	ALDT-9/16
120	1 ea	45D Threaded Angle Drill for 1/4-28 Thread, 2800 RPM	FSD2800-45T
121	1 ea	90D Threaded Angle Drill for 1/4-28 Thread, 2800 RPM	FSD2800-90T
122	1 ea	Hi-Lok Removal & Installation Kit	F3539A-8
123	1 ea	Micro-Stop Countersink Kit	F590
124	1 ea	Drill Bushing Kit	F590DBK

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## Tray 4



Item #	QTY	Description	Part #
125	1 ea	Rivet Fan Spacing Tool	F081
126	1 ea	Hand Riveter Kit w/ 3 Yokes	F420-123A
127	1 ea	Air Vac	F4580
128	1 ea	Rev Countersink/Counterbore Combo Kit	F590STA
129	1 ea	1/4" Drill, 4000 RPM Pistol Grip	FDR4000
130	1 ea	1/4" Rev Drill, 2600 RPM Pistol Grip	FDR2600R
131	1 ea	90D Snake Drill Attachment	F128-4
132	1 ea	Rivet Cutter	F501-R
133	1 ea	Drill Gauge	F20
134	1 ea	Spare Parts Container (Empty)	N/A

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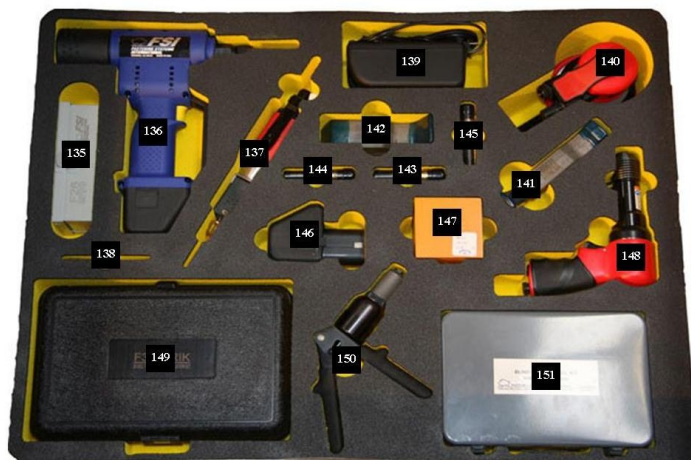
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### Tray 5



Item #	QTY	Description	Part #
135	1 ea	Rivet Set Kit	F26
136	1 ea	Cordless Riveter w/ Cherry Max CED Pulling Head	PT-4000H-4258-CED
137	1 ea	Air Body Saw	FS0822
138	1 Pk	Body Saw Blades	FS24S-B
139	1 ea	Cordless Riveter Battery Charger	F-4000A
140	1 ea	5" Orbital Sander	FOS-50CNP
141	1 ea	Bucking Bar	FBB670
142	1 ea	Bucking Bar	FBB111
143	1 ea	3/16" Blind Bolt CED Pulling Head	F4307-06CED
144	1 ea	5/32" Blind Bolt CED Pulling Head	F4301-05CED
145	1 ea	1/4" Blind Bolt CED Pulling Head	F4313-08CED
146	1 ea	Battery Pack - Cordless Riveter	F-3001A
147	1 ea	8 pc Rotary File Set	F912
148	1 ea	3X Rivet Hammer	FRG-3X
149	1 ea	Jo-Bolt Removal & Installation Kit (Hand)	F3060RIK
150	1 ea	Hand Hydraulic Riveter	D-180
151	1 ea	D-700-MIL-2	D-700-MIL-2

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