



D-9000-MIL-2 (NSN 5180-01-470-6539)

Combination Blind Rivet, Blind Bolt and Blind Nut Installation Tool Kit

POWERFUL

PORTABLE

VERSATILE

USER FRIENDLY

**Aerospace & Military
Line Maintenance**

**Industrial Sheet Metal
Applications**

Battle Damage Repair

**Ideal for Expanded Unit
Level Maintenance**

Fly Away Kits

**Installs All CherryMax®
thru 1/4" and most Blind
Bolts thru 3/16"**



IDEAL FOR FIELD MAINTENANCE, MODIFICATION, AND BDR APPLICATIONS THE D-9000-MIL-2 provides hand mechanical, hand hydraulic, air hydraulic, and cordless blind riveters all in one convenient carrying case. Weighing less than 30 lbs, the kit includes a wide variety of nosepieces which permit installation of most all single action aerospace blind rivets thru 3/16" O.S. diameter and industrial blind rivets thru 1/4" diameter. Pull-up Studs and Driving Anvils for UNC, UNF, and Metric threads are also included to permit installation of blind rivet nuts and inserts from 6-32 thru 3/8-16 and 5MM thru 10MM. The kit also includes special right angle, offset, and extended straight pulling heads for all CherryMax®, Huck Clinch®, and Allmax® blind rivets (M7885/NAS9300) in sizes thru 3/16" oversize, as well as an adapter for use with the MS20600 series self-plugging and NAS1400A rivet side ejection straight, offset, and right angle pulling heads (not included in this kit) for sizes 3/32" thru 3/16" diameter.



Contract #
GS-06F-0009L

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D-9000-MIL-2 Kit Major Components

AIR HYDRAULIC



PT-100M Riveter
Pull Force: 4,000 lbs
Stroke: 0.625"

MANUAL



D-28 Riveter
Hand Mechanical

CORDLESS



PT-4000 Riveter
Pull Force: 4,000 lbs.
Stroke: 0.787"

HAND HYDRAULIC



D-700-VM Riveter-Nutsetter
Pull Force: 5,000 lbs.
Stroke: 0.750"

Metric Pull-Up Studs

Extended Straight Pulling Head

CherryMax® 1/8 3/16" Dia.
F1074 (NSN 5120-01-430-5386)

Right Angle Pulling Head

CherryMax® 1/8 3/16" Dia.
F1075 (NSN 5120-01-430-5346)

Offset Pulling Head

CherryMax® 1/8-3/16" Dia.
F1076 (NSN 5120-01-430-5328)

12 Volt Battery Charger

F-4000A (NSN 5130-01-398-4700)

Grip Gage

F269C3 (found next to instruction booklet)

Stroke Gage

F101

Pull-Up Studs

Pulling Head Adapters for CherryMax® and Olympic Heads

Nosepiece Bar

Blind Bolt Accessories and Spare Parts

12 Volt DC Battery

F-3001A (NSN 5130-01-398-4699)



Blind Insert & Rivnut® Capabilities

The D-9000-MIL-2 Kit contains the pull-up studs and driving anvils used in conjunction with the hand hydraulic D-700-VM combination riveter/nutsetter, which allows installation of blind nuts (NAS1329/30 MS27130/31) and AVK, TSN® and Nutsert® style inserts. The D-700-VM provides 5,000lbs of pulling force and because of its unique two-stage valve system, wrist effort is reduced as the pull force increases. The D-700-VM VariMax® feature also allows the pull force to be adjusted when installing Rivnuts®. This minimizes the chance of thread failure from excessive pull force or improper installation due to inadequate upset loads.

A blind nut stroke gage and blind rivet grip gage are also included to help insure proper fastener selection and installation. The kit is housed in a weather tight metal box and comes with a built in fastener and tooling selection chart permanently affixed to the inside lid. Operating instructions are provided in both a written manual and CD-ROM format to help insure proper care and use. This kit has been approved for use in the U.S. Army's Standard Automotive Tool Set ("SATS") and is currently being used by all U.S. Military service branches

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