

Rivet Nut Tools & Kits



140-SP/M39223

The 140-SP features Spin/Pull action in a smaller tool. Just hold the Rivet Nut onto the mandrel end and engage. The tool will automatically spin the nut on. Insert the Rivet Nut in the hole and pull the trigger to set the fastener. Then toggle to the bottom trigger and reverse spin the mandrel off. Easy installation in seconds. Comes supplied with inch mandrels and nosepieces 6-32 through 1/4-20, all conveniently stored in a durable carry case. Mandrels and nosepieces for 4mm through 6mm can be purchased separately. Weight 4.9 lbs.

Mandrel Nosepiece Chart for 140-SP/M39223

Thread Size	Mandrel No.	Nosepiece No.
6-32	M88708	M88701
8-32	M88709	M88702
10-24	M88710	M88703
10-32	M88711	M88703
1/4-20	M88712	M88704
4mm	M88651	M88646
5mm	M88652	M88647
6mm	M88653	M88648

Mandrel Nosepiece Chart for 160-SP/M39225

Thread Size	Mandrel No.	Nosepiece No.
6-32	M71345403	M71345396
8-32	M71345404	M71345397
10-24	M71345405	M71345398
10-32	M71345406	M71345398
1/4-20	M71345407	M71345399
5/16-18	M71345408	M71345400
3/8-16	M71345409	M71345401
1/2-13	M71345410	M71345402

Metric Mandrel Nosepiece Chart for 160-SP/M39226

Thread Size	Mandrel No.	Nosepiece No.
4mm	M71C00277	M713287
5mm	M71C00278	M713288
6mm	M71C00279	M713289
8mm	M71C00514	M713290
10mm	M71C00281	M713291
12mm	M713177	M713292



160-SP/M39225

The new Marson 160-SP Spin/Pull rivet nut setting tool is our most powerful air/hydraulic rivet nut tool yet. Engage the rivet nut onto the mandrel, and the 160-SP automatically threads the fastener on the tool. Pressing and holding the trigger in position will set the rivet nut and reverse itself out automatically, all in one operation.

This advanced tool features an adjustable stroke knob in the base of the tool to fully adjust stroke length to suit any grip range. Included is a swivel air inlet for increased mobility. For added convenience, adjustments and changes are performed outside the tool, with no required tear down to adjust the stroke or change thread sizes.

Comes supplied with either all inch (M39225) or all metric (M39226) mandrels and nosepieces conveniently stored in a durable carry case. Weight 6 lbs.

Air/Hydraulic Tools

These next-generation, professional-series air/hydraulic riveters are designed to be light weight and well-balanced. Both are engineered to maximize stroke and pull force with a 3-jaw set. For added convenience, you can direct connect or use the attached swivel. Each tool is supplied with nosepieces to set rivets in all alloys, and comes complete with adjustment service wrenches, hydraulic fluid, fluid applicator, spare jaws, and a removable swivel air connection line with an air OFF/ON valve built in. An adjustable vacuum system control allows you to control the force of air needed to hold the rivet in place. Or, you may operate with the vacuum system turned off. Recommended air pressure is 70-95 PSI.



NEW

MP-3V/M39045

Stroke: 3/4"

Pulling Force: 1,800 lbs.

Capacity: 3/32" – 3/16", all alloys

Weight: 2.9 lbs.



NEW

MP-4V/M39048

Stroke: 1"

Pulling Force: 3,420 lbs.

Capacity: 5/32" – 1/4", all alloys, 1/4" monobolt nosepiece included

Weight: 3.7 lbs.

Each of these proven, professional tools features a one-piece molded frame and front swivel air inlet for maximum operator comfort and durability. An external vacuum adjustment offers convenient air flow control for rivet placement and mandrel disposal. This allows the operator to install rivets in any orientation using one hand, and freeing up the other for assembly. Spent mandrels are conveniently collected in the bottle for disposal, encouraging a safer, clean work environment. Tools come complete with oil, replacement jaws, and nosepieces. Recommended air pressure: 85-95 psi.



302-E/M39062

Stroke: .812"

Pulling Force: 2,000 lbs.

Capacity: 3/32" – 3/16" diameter in all alloys and up to 1/4" in aluminum/steel combinations.

Weight: 4 lbs.



304-E/M39064

Stroke: 1"

Pulling Force: 4,200 lbs.

Capacity: 3/16" to 1/4" all alloys including structural rivets

Also included are 3/16" and 1/4" Monobolt® & Magna-lok assemblies.

Weight: 5.5 lbs.



Extended head accessory for 302-E and 304-E

Tool	Description	Part Number
302-E/M39062	5" Extension Head	M88082
302-E/M39062	8" Extension Head	M88086
304-E/M39064	5" Extension Head	M88220-39
304-E/M39064	5" Extension Head	M723358

171 New Style